

163392

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N900040100

NS1

Stop *NS2*

2

2

Run Start *NR1*

Stop ***NR2***

Date:[illegible]

Work Order ID 163392

Tuesday, June 27, 2017 11:36:43 AM

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Item ID: D5152-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft Post Mount Assembly
Start Date: 7/10/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/17/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.20							
Quality Control									

DAS
21
9-89
JUL 1 8 2017

Picklist Print

Tuesday, June 27, 2017 11:36:40 AM

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Work Order ID: 163392

163392

Parent Item: D5152-043

D5152-043

Parent Item Name: Aft Post Mount Assembly

Start Date: 7/10/2017

Required Date: 7/17/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D5152-3

Manufactured

No

110

Each

16.0000

1

2

**

Q.L 17-07-11

ok *D5152-3*

Aft Post Mount

Location

Loc Qty

Loc Code

WA001

16

162536

12

2

162866

4

D5152-7

Manufactured

No

110

Each

20.0000

1

2

**

Q.L 17-07-11

ok *D5152-7*

Aft Step Post

Location

Loc Qty

Loc Code

WA002

20

154813

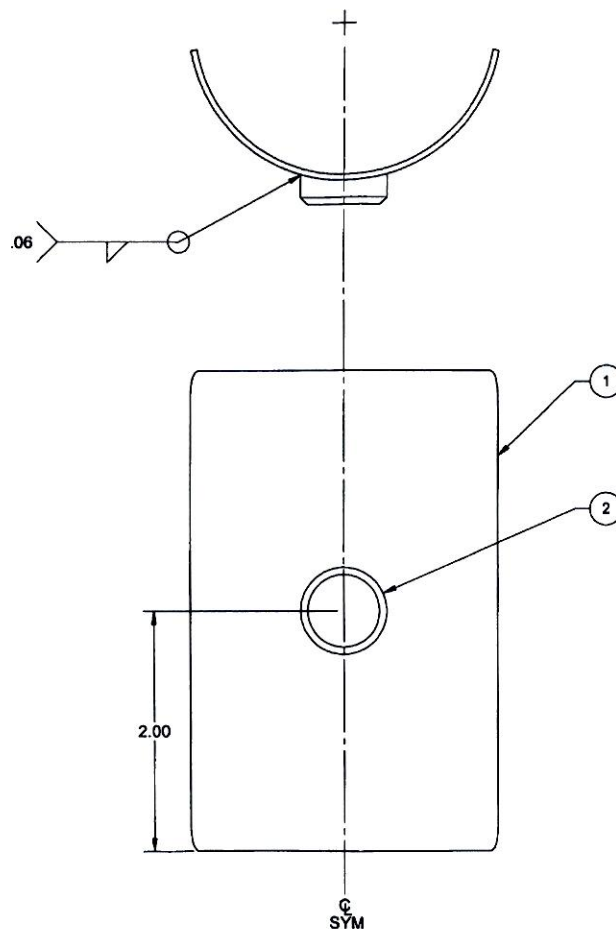
4

160978

16

2

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5152-043	AFT POST MOUNT ASSY
1	1	D5152-3	AFT POST MOUNT
2	1	D5152-7	AFT STEP POST



D5152-043 AFT POST MOUNT ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 163392 *MLJ 170703*

RELEASED

2015 FEB 09

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: PRIME PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: D5152-043= 0.23 lbs

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	EPDMA		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5152	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	POST MOUNT	NTS
DATE	15.01.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	